

Work Order ID 106536

106536

Page 1

Friday, September 06, 2013 10:35:19 AM

Item ID: D350-636-218 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible
 Start Date: 9/5/2013 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/13/2013 Req'd Qty: 1.00 *1* Customer:
 Reference: ECN 13-535

Approvals: Process Plan: WUF Date: 13-9-6 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	j

170
 170
 Packaging
 Packaging

Memo
 PULL FROM STOCK D350-636-218 X 1 B91253
 REMOVE OLD PAPERWORK AND REPLACE WITH NEW
 ADD 1 X D3456-1 TO KIT AND UPDATE TO CHANGE 005
 ID AND STOCK UNDER NEW BATCH NUMBER

180
 180
 QC
 Quality Control

QC5- Inspect part completeness to step on W/O
 Memo

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-636-218	CHG	CHG004		
DESC.	Skidtube RH	SIC	SH99-7		
LOT	B91253	SIC	SR00646SE		
MODEL	AS350/355	SIC			
PATENTS: US 7,573,818 CA 2,222,218 EUROPEAN No. 1,482,465				MADE IN CANADA	

Work Order ID 106536***106536***

Page 2

Friday, September 06, 2013 10:35:19 AM

Item ID: D350-636-218

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible

Start Date: 9/5/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/13/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: ECN 13-535

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

Identify as per dwg & Stock Location: _____

0.00

190

Packaging

Memo

0.00

Packaging



13/9/17



200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

MW 13-09-20

RB-0918

Picklist Print

Friday, September 06, 2013 10:35:18 AM

Page 1

Work Order ID: 106536

Parent Item: D350-636-218

Start Date: 9/5/2013

Required Date: 9/13/2013

Parent Item Name: Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP Rev:C 112.04.16 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3456-1 Washer		Manufactured	No				Each	131.0000		1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		7							
				25701		7							
				ST047		124							
				103539		50							
				103787		25							
				80252		1							
				85223		1							
				89237		6							
				96570		21							
				99338		20							
D350-636-218 Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible		Manufactured	No				Each	0.0000		1			



1X 91253
ME
13-9-6

REVISION RECORD

Revision	Issue Date	Description
A	98.04.16	New Issue
B	98.09.02	Change blade bolt to AN8-16A
C	98.11.19	Add -013/-014 skidtubes for Aircruiser compatibility
D	06.01.03	Add compatibility with Apical Tri-bag Floats and Apical Cylindrical Floats
E	07.05.15	Change wearplates to stainless steel; Re-organize installation procedure.....pg. 4-7; Add Dart D350-748 crosstube compatibility.....pg. 3; Incorporate DSI 9343.....pg. 6,13; Replace D350-636-041 kit with -043 kit.....pg. 12,13; Item 17 now D3631-1 Washer.....pg. 12; Item 18 now ALS4-1032-225.....pg. 12; Removed * from items 9-12.....pg. 12; Add rubber gaskets, Item 23B, 24B, 25B.....pg. 13; Remove NAS1515H3L washers from the wearshoes.....pg. 13
F	08.08.14	Add note to use Antiseize compound.....pg. 5, 8; Add reference to DSI 9413;.....pg. 6-7; Add D350-636-011/-012/-013/-014 at CHG 004 drawing.....pg. 10; Add Parts List for D350-636-011/-012/-013/-014 at CHG 004.....pg. 17
G	10.07.12	Incorporated DSI 9456, DSI 9457, DSI 9490 Fixed typo on pg. 3, 355A41-2002-03 changed to 355A41-2001-03
H	10.07.26	Add D350-636-015/-016/-017/-018/-047 kits.....pg. 13; Add Parts List for D350-636-015/-016/-017/-018/-047.....pg. 29; Add D350-636-215/-216/-217/-218 Kits.....pg. 13; Add Parts List for D350-636-215/-216/-217/-218.....pg. 31
I	10.10.25	D4170-3 Spacer was D4170-1pg. 10,30; Drill size for D4170-3 Spacer is Ø0.453" (was Ø0.313 for -1)....pg. 10
J	13.03.01	Incorporate DSI 9570.....pg. 3; Ø0.633" was Ø0.625" section 3.10.1.....pg.10; Revised section R-Rpg. 17; Update Weight and Balance for D350-636-047.....pg. 22; Add 1X D3456-1 to D350-636-109.....pg. 28

• COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR
COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: J

Date: 13.03.01

List Lots

September-05-13 11:19:21 AM

Page 1 of 1

Criteria : Item ID: 'D350-636-215', 'D350-636-216', 'D350-636-217', 'D350-636-218'

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	All Locations	All Warehouses	All Quantity	Type Code	Comments
D350-636-215 Deluxe Skidtube LH Aerazur / Apical Cylindrical Float Compatible										
	Main Warehouse FG	91248 #106529	6/05/13	1.0000		QC21		CHG004		Angle of 1.44*
	Main Warehouse FG072	97328 #106529	5/10/13	1.0000		QC21		CHG004		Angle of 2.73* . Ship Local
	OFFSHORE FG	85190 #106529	5/22/13	1.0000		QC21		CHG004		
	OFFSHORE FG	91245 #106530	5/10/13	1.0000		QC21		CHG004		
	OFFSHORE FG	91246 #106531	6/05/13	1.0000		QC21		CHG004		
Total:				5.0000						
D350-636-216 Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible										
	Main Warehouse FG073	91252 #106532	5/10/13	1.0000		QC21		CHG004		Angle of 2.56* . Ship local
	OFFSHORE FG	85193 #106533	5/22/13	1.0000		QC21		CHG004		
	OFFSHORE FG	91249 #106534	5/10/13	1.0000		QC21		CHG004		
	OFFSHORE FG	91250 #106535	6/05/13	1.0000		QC21		CHG004		
Total:				4.0000						
D350-636-218 Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible										
	Main Warehouse FG073	91253 #106536	5/10/13	1.0000		QC21		CHG004		Angle of 1.98*
Total:				1.0000						

101114
106536